IN THE CLAIMS:

- 1. (canceled)
- 2. (canceled)
- 3. (canceled)
- 4. (canceled)
- 5. (canceled)
- 6. (canceled)
- 7. (canceled)
- 8. (currently amended) A peeling member arranged in contact with or adjacent to a roller attached to an electrophotographic apparatus, said peeling member comprising: consisting essentially of a metal support member, and a peeling sheet adhered to said metal support member with YAG laser spot welding,

said peeling sheet comprising consisting essentially of a metal plate and a polytetrafluoroethylene sheet shaped film adhered thereto with a silicone based adhesive to a at an end portion of the metal plate where to form a polytetrafluoroethylene film tipped metal plate having a polytetrafluoroethylene tipped portion, said polytetrafluoroethylene tipped portion being the portion that the metal plate contacts or is adjacent to the roller.

- 9. (canceled)
- 10. (canceled)

- 11. (canceled)
- 12. (canceled)
- 13. (previously presented) The peeling member as claimed in claim 8, wherein the polytetrafluoroethylene film has a thickness of $10\,\mu\text{m}$ to $200\,\mu\text{m}$.
- 14. (currently amended) The peeling member as claimed in claim 8, wherein a surface of the polytetrafluoroethylene film for adhering to the metal plate peeling sheet is surface-treated.
- 15. (previously presented) The peeling member as claimed in claim 14, wherein the surface of the polytetrafluoroethylene film is etched by immersing the film in an ammonia solution of metal sodium.
- 16. (previously presented) The peeling member as claimed in claim 8, wherein the silicone based adhesive comprises dimethylpolysiloxane crude rubber.
- 17. (canceled)
- 18. (canceled)
- 19. (canceled)
- 20. (canceled)
- 21. (canceled)
- 22. (canceled)